## Digital Lighting Systems, Inc.

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\begin{gathered}
\text { S F } 408 \\
\text { 4 Channel "Super-Fader" }
\end{gathered}
$$

(SF408-12/SF408-24/SF408-120/SF408-22)
(SL408-D Wiring Instructions Included)

DMX Aninialion
USER'S MANUAL

## General DeSFription

The SF408 is a four-channel single-phase AC lighting controller (Cross-Fader/Dimmer) capable of producing dazzling and spectacular light shows.
It consists of two circuit boards, the I NT04 logic board and the LDM load driver module board.
The I NTO4 and LDM circuit boards are interconnected by a 10-conductor low-voltage cable (LVC).
A functional block diagram of the SF408 is shown in Figure 1. The LDM board contains the equivalent of four solid-state relays (SSR) The LDM is configured as two pairs of dimmers, with each pair sharing one power line feed. Each dimmer is rated at a maximum output current of 8 Amperes. The SSR dimmers are controlled by low-voltage DC signals from the INT04 SF logic board. These signals are optically-isolated by the LDM circuitry from all line voltage elements. The I NT04 logic board contains a powerful microprocessor programmed to generate 16 userselectable light sequences or patterns at an adjustable rate (the SF408 is also available with a "SPELLER" pattern or custom patterns upon request). A rotary selector on the I NT04 is used to select the Fade pattern and a second one is used to set the rate or Fade speed. Patterns and speed can be monitored by four LED's that represent the outputs of the SF408. The I NT04 is mounted on the back of the front cover and derives its power from the 10 VAC step down transformer located on the LDM circuit board. All controls are accessible at the front panel. A single SF408 Master can drive four additional SL408-D slaves in order to meet higher load requirements.
Please contact the factory for additional information by telephone 1-877-264-8391 or email info@digitallighting.com

## Table 1 - Terminals Definition

## NAME DESFRIPTION

1 Output Of Solid-State Relay \#1
2 Output Of Solid-State Relay \#2
3 Output Of Solid-State Relay \#3
4 Output Of Solid-State Relay \#4
H1 Hot Line Feed For Relays 1 \& 2
H2 Hot Line Feed For Relays 3 \& 4
N1-N6 Neutral Bus Connections.

Table 2 - Absolute Maximum Electrical Ratings


Figure 1 - SF408 Functional Block Diagram


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Figure 2 - SF408 Detail


Bottom View


SF408 Front Cover

Figure 3 - SF408 INT04

Table 3-INT04 Circuit Legend

```
1 Microprocessor.
2 Nonvolatile Memory.
3 Communications Chip.
4 Quartz Crystal.
5 Power Supply Capacitor.
6 Voltage Regulator.
7 Signal & Power Connector.
8 Output LED Monitors.
S1-2 Speed/Pattern Selectors.
```

Components Side (Components with dashed outline are mounted on the rear of the board)


## A- ENCLOSURE INSTALLATION

Install the SF408 enclosure in a well ventilated area where the ambient temperature will remain between 40 아 and 1040 F for full load operation. The enclosure location can be near the electric service panel or close to the loads, whichever is more convenient.

B- LI NE VOLTAGE WIRING
(Please refer to Figures 5, 6 \& 7) All Line and Neutral wires must have adequate gauges to carry the load and the common currents.

## All wires must have Copper Conductors with 90으 Wire I nsulation.

- $\quad$ Select two 20-Amp. breakers from the same 120 VAC phase in the service panel.
- Connect the above breakers to terminals $\mathrm{H} 1 \& \mathrm{H} 2$ respectively. If the total load does not exceed 16 Amps., a single breaker may be used and terminals $\mathrm{H} 1 \& \mathrm{H} 2$ may be jumpered together with a \#12 AWG wire.
- Connect 2 Neutral wires from the service panel to N3 \& N4 respectively.
- Bring a Common wire and a Return wire, from each of the loads to the SF408. A single Common wire may be used provided the wire gauge is adequate for carrying the required total load current.
- Connect the Common wires from load \#1 through load \#4 to any position on the Neutral Bus (N1 - N6).
- Connect the Return wires from load \#1 through load \#4 to terminals 1 through 4 respectively.


## C- MASTER-SLAVE SYSTEM WI RI NG

The SF408 can control four additional SL408-D slave units. The slaves contain the Load Driver Module (LDM) without the I NT04 logic control board. This configuration is helpful when the load capacity of the SF408 master is exceeded and all loads must be synchronized together. The slave is daisy-chained to the master via low-voltage 5-conductor cables (JJ88) provided by the factory. The SF408 and SL408D are wired identically.


Figure 4 - SF408 to SI408 - Master/Slave Connection

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## SF408-120 General Wiring Instructions for 120 V version.

## Wiring Notes

- DO NOT EXCEED 960 W (8 Amps. ) per circuit output @ 120VAC.
- SF408 Fader packs may be fed by one or two 20 A (maximum) branch circuits and may have up to four separately dimmed loads.
- Loads connected to outputs must be dimmable.
- Both breakers must be on the same power phase.
- CAUTI ON: DO NOT attempt to parallel outputs to increase capacity.
- Installations must conform to local and/ or NEC code requirements.
- Each load must have its own Neutral wire for full load operation.
- All line voltage wires must have copper conductors of adequate Gauge with $90^{\circ} \mathrm{C}$ wire insulation.
- POWER EACH LOAD DIRECTLY BEFORE CONNECTING IT TO THE SF408, TO ENSURE PROPER WIRING.


## NOTE

The SL408-D output wiring is identical to the SF408. SL408-D slaves do not have the I NT04 control board. The SL408-D Load Driver Board (LDM) does not have a transformer.

Figure 5 - SF408 Typical 120 VAC Wiring.


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## SF408-220 General Wiring Instructions for 220-240V version.

## Wiring Notes

- DO NOT EXCEED 1920 W (8 Amps. ) per circuit output @ 240VAC.
- SF408 Fader packs may be fed by one or two 20 A (maximum) branch circuits and may have up to four separately switched loads.
- Loads connected to outputs must be dimmable.
- Both breakers must be on the same power phase.
- CAUTI ON: DO NOT attempt to parallel outputs to increase capacity.
- Installations must conform to local and/ or NEC code requirements.
- Each load must have its own Neutral wire for full load operation.
- All line voltage wires must have copper conductors of adequate Gauge with $90^{\circ} \mathrm{C}$ wire insulation.
- POWER EACH LOAD DIRECTLY BEFORE CONNECTING IT TO THE SF408, TO ENSURE PROPER WIRING.


## NOTE

The SL408-D output wiring is identical to the SF408. SL408-D slaves do not have the INT04 control board. The SL408-D Load Driver Board (LDM) does not have a transformer.

## Figure 5 - SF408 Typical 220 VAC Wiring.



Figure 7 - SF408-24/12 Low Voltage Load and Power Wiring

## Electrical

 Distribution Panel NEUTRAL

\#12 AWG copper conductor wire for Line \& Neutral Feeds.
\#14 AWG copper conductors in/out to each load.
Max. Load per circuit: 8 Amperes (192W at 24 VAC ).

## NOTES

1 With SF408-24 you may use a single 24 VAC- 800 VA or better transformer or two separate 24 VAC- 400 VA or better transformers.
2 With SF408-12 you may use a single 12 VAC-400 VA or better transformer or two separate 12 VAC- 200 VA or better transformers.
3 Follow transformer's installation \& wiring instructions from manufacturer.
4 Maximum Load Per Output: 96 Watts at 12 VAC.
5 Maximum Load Per Output: 192 watts at 24 VAC.

## Controls

The controls consist of two rotary 16-position (0-9 and A-F) selectors. S2 (Mode) is used for selecting the desired Fade pattern. Positions $\mathbf{0}$ and $\mathbf{F}$ contain special patterns. The SF408 outputs can be turned to static ON by selecting $\mathbf{F}$. When $\mathbf{0}$ is selected, the SF408 goes into an automatic pattern change mode. All other positions cause the SF408 to play a single pattern indefinitely. S1 is used to select one of 16 individual Fade rates (Rate). Minimum speed is achieved by selecting position 0 . Speed doubles with each subsequent selector position.

## Indicators

LED indicators 1 to 4 indicate the status (On-Dimmed-Off) of their corresponding outputs.
Figure 9 - SF408 Front Panel Indicators and Control Selectors

| $\bigcirc$ | $\oslash$ |  |
| :---: | :---: | :---: |
|  | INT16 Control Board Mounted On Back Side |  |
|  | Q ${ }^{\text {a }}$ |  |
|  |  | CAUTION |
|  |  | Use a small SFrew driver for a d justing selector positions in order to avoid damaging the tips. |
| $\oslash$ | 0 |  |

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## Patterns for SF408

 Circuits
Step 1: $0{ }^{\circ} 0^{-} 0^{4}$ Step 2: ○○○○ Step 3: $\bigcirc \bigcirc \bigcirc$ Step 4:○○○○ Step 5: ○○○○ Step 6: ○○○ Step 7:○○○○ Step 8: ○○○


Fill \& Swipe Forward

| 0 | 0 | 0 | 0 |
| :--- | :--- | :--- | :--- |
| 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 |

7
Flip-Flop
○○○

- 000

- 000
$0-0$
- $0-0$

- ○○


## C <br> Flash Dark Fade <br> - ○ O O <br> 0000 <br> $0-00$ <br> 0000 <br> 0000 <br> 0000 <br> 0000 <br> 0000

$\begin{array}{llll}-0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ -0 & 0 & 0\end{array}$
8
Flash All
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D
Crawl Forward

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- 00
$0-0$

- 00
-     - 0


9
Flash Light Fade


5 Dark Bounce

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0 - 0

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A
Spring Forward
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$00{ }^{\circ}$
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0000
0000
$00 \bullet \circ$
○••• - - - -

0
Auto Cycle
Patterns 1-F $4 \times$ each
then repeat
KEY: $\stackrel{\text { ON }}{\bullet}$ OFF

## LIMITED WARRANTY

Digital Lighting Systems, warrants to the purFader that its products have been carefully manufactured and inspected and are warranted to be free from defects of workmanship and materials when used as intended. Any abuse or misuse contrary to normal operation shall void this warranty.

Digital Lighting Systems' obligation under this warranty shall be limited to replacement or repair of any units as shall within one year of date of invoice from Digital Lighting Systems, prove defective; and Digital Lighting Systems shall not be liable for any other damages, whether direct or consequential. The implied warranties of merchantability and fitness for a particular purpose are limited to the duration of the expressed warranty. Some states do not allow the exclusion of the limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, you may also have other legal rights which vary from state to state.

Defective merchandise may be returned to Digital Lighting Systems, prepaid, after prior notification has been given and approval obtained for the return. To obtain prior approval for the return of the defective items, contact your local Digital Lighting Systems distributor, representative, or:

Digital Lighting Systems, Inc.
Attn: Customer Service Department
7588 NW 8th Street
Miami, FL 33126
(305) 264-8391

Upon request, replacement unit(s) will be shipped as soon as available. Unless immediate shipment of replacement merchandise is requested, Digital Lighting Systems will not ship replacement merchandise until defective merchandise is received, inspected, and determined to be defective.

No labor charges in connection with warranty problems will be reimbursed by Digital Lighting Systems without prior written approval from the factory.

Digital Lighting Systems distributors and representatives have no authority to change this warranty without written permission.

Digital Lighting Systems reserves the right to determine the best method of correcting warranty problems.


Digital Lighting Systems, Inc. 7588 NW 8th Street
Miami, FL 33126
www.digitallighting.com
Tel 305-264-8391
Fax 305-261-6637
e-m info@digitallighting.com
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